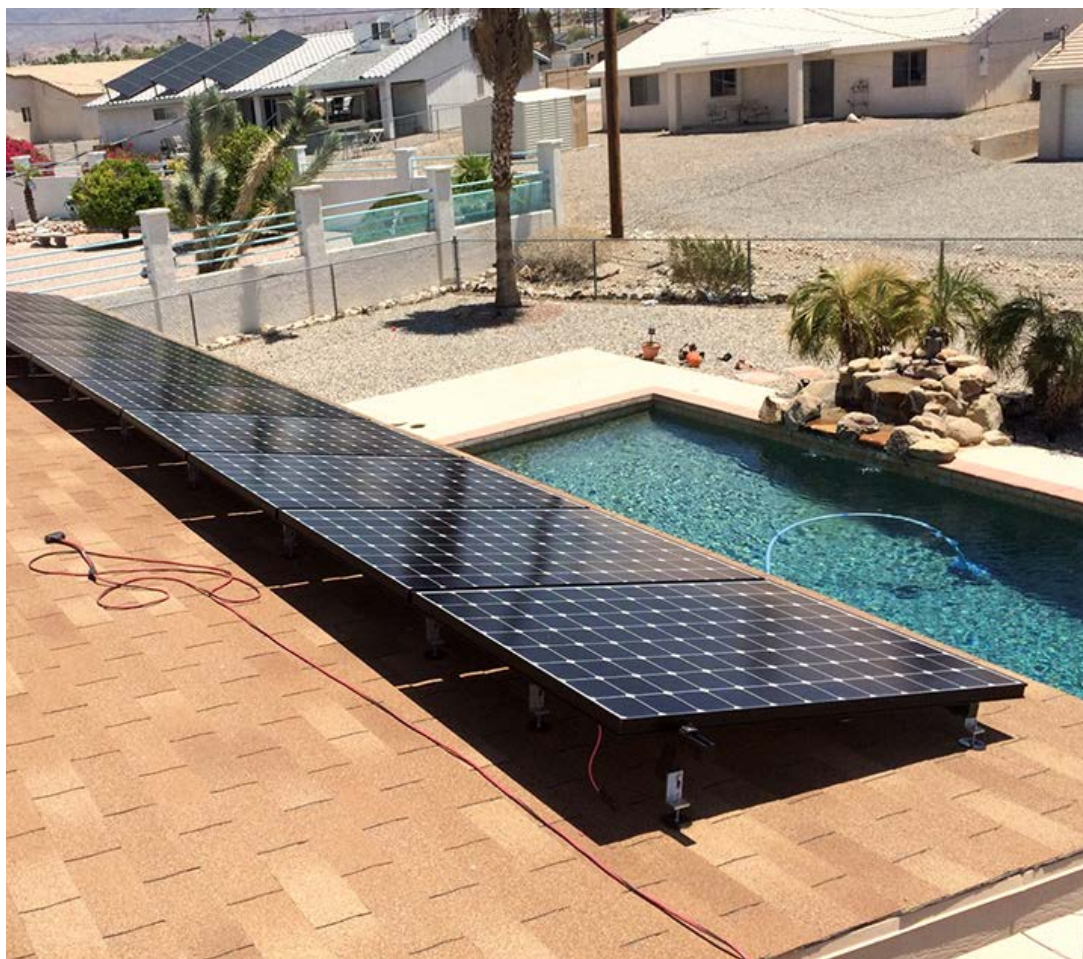


# 17672SS

17670, 17671

7" QB1 WITH 3" MICROFLASHING®  
FOR ASPHALT, EPDM, & TPO ROOFS  
PATENT # 8448407



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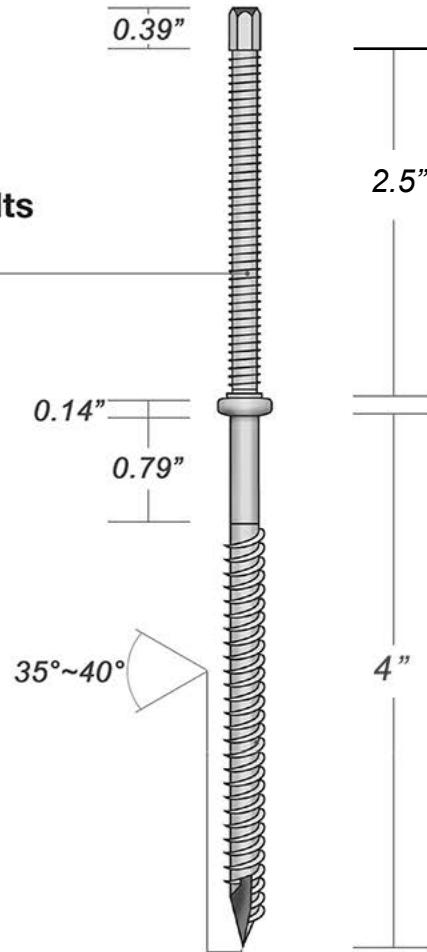
# SPEC SHEET

| Part #  | Box Quantity                                                                                      |
|---------|---------------------------------------------------------------------------------------------------|
| 17670   | 7" Bolts (10)                                                                                     |
| 17671   | 3" Microflashing® (10); 7" Bolts (10)                                                             |
| 17672SS | 3" Microflashing® (20); 7" Bolts (20); Offset L-Foot (20);<br>5/16" Serrated Hex Flange Nuts (40) |



Part # 17670

5/16-18 X 7"  
304 Stainless Steel  
**Removable Hanger Bolts**



Part # 17669

5/16" x 3"  
304 Stainless Steel  
**Compression Washer Black**







15891SS/15891BLKSS

Customer

4mm

**Technical requirement :** The dimensions of the hooks are in accordance with the drawings.  
Surface smooth, without burr.

|                         |          |           |              |          |  |
|-------------------------|----------|-----------|--------------|----------|--|
| Baiting tolerance       | ± 2 mm   | Material: | 304SS        | Mapper:  |  |
| Hole tolerance          | ± 0.2 mm |           |              |          |  |
| Hole distance tolerance | ± 0.5 mm | Date:     | 2017. 11. 28 | Auditor: |  |
| Form tolerance          | ± 2 mm   |           |              |          |  |
| Thickness tolerance     | ± 0.1 mm |           |              |          |  |
| Angle tolerance         | ± 1°     |           |              |          |  |

## CERTIFICATE OF COMPLIANCE

**Certificate Number** E493748  
**Report Reference** E493748-20170817  
**Date** 2023-April-07

**Issued to:** QuickBOLT a Division of Quickscrews International Corp  
5830 Las Positas Rd  
Livermore CA, 94551 US

**This is to certify that  
representative samples of**

MOUNTING SYSTEMS, MOUNTING DEVICES, CLAMPING  
DEVICES AND GROUND LUGS FOR USE WITH  
PHOTOVOLTAIC MODULES AND PANELS - COMPONENT

See Addendum Page for Product Designation(s).

Have been evaluated by UL in accordance with the component  
requirements in the Standard(s) indicated on this Certificate. UL  
Recognized components are incomplete in certain constructional  
features or restricted in performance capabilities and are  
intended for installation in complete equipment submitted for  
investigation to UL LLC.

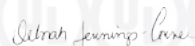
**Standard(s) for Safety:** UL 2703, Mounting systems, mounting devices,  
clamping/retention devices, and ground lugs for use with flat-  
plate photovoltaic modules and panels-.

**Additional Information:** See the UL Online Certifications Directory at  
<https://iq.ulprospector.com> for additional information

This Certificate of Compliance indicates that representative samples of the product described in the certification  
report have met the requirements for UL certification. It does not provide authorization to apply the UL  
Recognized Component Mark. Only the Authorization Page that references the Follow-Up Services Procedure  
for ongoing surveillance provides authorization to apply the UL Mark.

Only those products bearing the UL Recognized Component Mark should be considered as being UL Certified  
and covered under UL's Follow-Up Services.

Look for the UL Recognized Component Mark on the product.

  
Deborah Jennings-Conner, VP Regulatory Services  
UL LLC

Any information and documentation involving UL Mark services are provided on behalf of UL LLC (UL) or any authorized licensee of UL. For questions, please  
contact a local UL Customer Service Representative at <http://ul.com/aboutul/locations/>



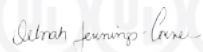
# CERTIFICATE OF COMPLIANCE

**Certificate Number** E493748  
**Report Reference** E493748-20170817  
**Date** 2023-April-07

This is to certify that representative samples of the product as specified on this certificate were tested according to the current UL requirements

**Models:**

USR – Component, Roof Mounting Hook Units, Models 15891 15893 15987 16000 16317 16318 16319 16320 16988 16990 16991 16993 17508 17509 17510 17511 17512 17513 17514 17515 17516 17517 17518 17519 17520 17521 17522 17523 17524 17525 17526 17527 17536 17537 17538 17539 17540 17541 17542 17543 17544 17545 17546 17547 17548 17549 17550 17551 17552 17553 17554 17555 17556 17558 17559 17560 17566 17567 17568 17569 17570 17571 17572 17573 17574 17575 17576 17577 17578 17579 17580 17585 17586 17587 17588 17589 17592 17596 17597 17598 17599 17600 17601 17606 17607 17608 17609 17610 17611 17612 17613 17614 17615 17616 17617 17618 17620 17621 17622 17623 17624 17625 17626 17627 17628 17629 17630 17631 17632 17633 17636 17637 17638 17639 17640 17641 17642 17643 17646 17647 17648 17649 17650 17651 17652 17653 17654 17659 17664 17667 17669 17670 17671 17672 17673 17678 17679 17680 17681 17686 17687 17688 17689 17700 17701 17702 17703 17704 17705 17706 17707 17708 17709 17710 17711 17712 17717 17718 17750 17751 17752 17753 17759 15891-10 15891BLK-10 15987A 15987B 17667SS 17672SS 17680SS 17688SS 17713SS 17720 17721SS 17723 17724SS 17726 17727SS 17729 17730SS 15894SS 15891SS 15987BSS 17660 17661 17662 17663 17747 17748

  
Deborah Jennings-Conner, VP Regulatory Services

UL LLC

Any information and documentation involving UL Mark services are provided on behalf of UL LLC (UL) or any authorized licensee of UL. For questions, please contact a local UL Customer Service Representative at <http://ul.com/aboutul/locations/>





# INSTALL INSTRUCTIONS

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5



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## RECOMMENDED MATERIALS

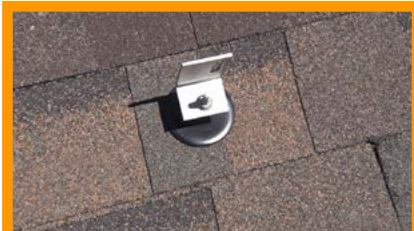
- Rafter locator
- Chalk or a crayon
- Drill with a 3/16" drill bit
- MFG approved sealant
- M6 deep socket hex driver
- 1/2" wrench

## INSTALLATION INSTRUCTIONS

1. Locate the rafter and predrill the hole
2. Fill the predrilled hole with MFG approved sealant
3. Place a ring of sealant around the bottom of the Microflashing® washer
4. Place the Microflashing™ and drive the bolt until it compresses
5. Insert the first nut and place the L-Foot
6. Insert the second nut and tighten until secure

---

Use a minimum torque of **125 in-lbs** to properly compress Microflashing® when installing QB1.





# INSTALL INSTRUCTIONS CONT.

## CRITICAL PLACEMENT: BUTT JOINTS & KEYWAYS

The Microflashing® must be evenly compressed against the shingle surface to seal correctly. At most installations points this occurs normally. However, extra care is required when the mounting location falls over a butt joint or keyway (ridges or gaps in the shingle surface).

The installer is responsible for determining the best method to create a flat, even surface for the Microflashing®, either by adjusting mount location or addressing the shingle condition as appropriate.

## SHINGLE OVERLAPS & RIDGES

- Do not place the Microflashing® directly over butt edges or overlapping shingles.
- Edge overlaps create ridges that prevent even compression.

### **Preferred approach:**

Whenever possible, adjust the mount location up or down so the Microflashing® can sit fully flush on a flat shingle surface, either below the edge/overlap or fully onto the upper shingle, allowing the entire flashing to seat evenly.

### **If the mount location cannot be moved:**

The installer must determine the best method to create a flat, supported surface. Options to consider include:

- Add sealant above the mount — when installing where two shingles meet, add a bead of sealant in the gap between the shingles on the sky-side (the uphill side) of where the Microflashing® will sit. This ensures water sheds properly above the mount.
- Sliding the Microflashing® under the upper shingle, or
- Trimming the shingle as needed so the Microflashing® can sit flat and fully supported.



# INSTALL INSTRUCTIONS CONT.

## KEYWAYS (3-TAB SHINGLES), GAPS AND CHANNELS

- Do not span a keyway gap or butt joint channel with the Microflashing®.
- Keyways and channels are designed to shed water and must remain open to function correctly.

### **Preferred approach:**

Whenever possible, adjust the mount location so the Microflashing® sits entirely on solid shingle, clear of a channel, allowing full, even compression.

### **If the mount location cannot be moved:**

The installer must determine the best method to create a flat, supported surface. Options to consider include:

- Sealing the channel to create a continuous surface even with the surrounding shingles, then installing the Microflashing® flat over the sealed area.

## ENSURING PROPER COMPRESSION

- Use the torque specified on page 9 to ensure the fastener is fully compressed
- The Microflashing® should always form a smooth, even concave shape with no gaps, lifting, or uneven deformation around its outer edge.



# BUILDING CODE LETTER



March 22<sup>nd</sup>, 2023

To whom this may concern,

QuickBOLT is committed to excellence. The parts tested are durable goods, meaning the material composition and detailed specifications of the parts do not change. Therefore, all stamps are current. Any part tested will have the same results no matter what year the tests are performed. All testing and reports are current and valid with 2022 CBC standards.

SolarRoofHook is the previous name of QuickBOLT. Any test result referencing SolarRoofHook is referring to a QuickBOLT product.

All our parts were tested by a third-party test facility, in possession of a current engineering license for the state where the tests were performed for the following.

1. Uplift test
2. Downward load test
3. Lateral Test – Asphalt Mounts, and Metal Mounts only
4. ASTM E2440 and ASTM E330 Waterproof Tests - QuickBOLT only

The following is an excerpt from:

CALIFORNIA BOARD FOR PROFESSIONAL ENGINEERS AND LAND SURVEYORS  
guide to Engineering & Land Surveying for City and County Officials  
Page 12, Line 27

**27. If the license has expired between the time the engineering documents were prepared and the time when the local agency's review is performed, do the documents need to be re-sealed by a licensee with a current license? (B&P Code §§ 6733, 6735, 6735.3, 6735.4)**

**As long as the license was current at the time the engineering documents were prepared, the documents do not need to be re-sealed prior to review by the local agency. However, any changes (updates or modifications) to the documents that are made following the review by the local agency would have to be prepared by a licensed engineer with a current license and those changes would have to be signed and sealed.**

We trust the information provided will resolve any request for the test reports submitted to have a stamp from the current year.

Regards,

Rick Gentry  
Executive Vice President



# ENGINEERING REPORT



APPLIED MATERIALS & ENGINEERING, INC.

980 41<sup>st</sup> Street  
Oakland, CA 94608

Tel: (510) 420-8190  
FAX: (510) 420-8186  
e-mail: [info@appmateng.com](mailto:info@appmateng.com)

June 3, 2016

Mr. Rick Gentry  
**Quickscrews International Corporation**  
5830 Las Positas Road  
Livermore, CA 94551

Project Number 1160414C

**Subject:** QuickBOLT Load Testing

Dear Mr. Gentry:

As requested, Applied Materials & Engineering, Inc. (AME) has completed load testing QuickBOLT in 2"x6" Douglas Fir wood as follows:

1. Withdrawal resistance of 5/16"Øx7" (#15685, #17670), 5/16"Øx8" (#17678), 5/16"Øx9" (#17686) QuickBOLT.
2. Lateral resistance of 5/16"Øx7" (#17670) QuickBOLT.

QuickBOLT is reportedly made of type 304 SS. QuickBOLT dimensions are provided Appendix A.

## **TEST PROCEDURES & RESULTS**

### **1. Withdrawal Resistance**

A total of nine tests were conducted on May 24, 2016 in general accordance with applicable procedures outline in ASTM D1761, section 8.2. The bolts were driven at right angle (in a 3/16"Ø pilot hole) on to the 2" face of the test wood and withdrawn using a United Universal testing machine at a uniform rate of platen separation of 0.1 inch. Based on our testing, the average withdrawal resistance of QuickBOLT in a 2"x6" Douglas Fir wood was determined to be as follows:

5/16"Øx7" (penetration depth: 3.21") 2747 lbs

The specific gravity and moisture content of the wood member was tested in accordance with ASTM D2395, Method A (oven-dry). Detailed results are provided in Table I, II and III.

### **2. Lateral Resistance**

A total of three tests were conducted for lateral load capacity on May 25, 2016 using a United Universal testing machine. Mockup configuration consisted of three 2"x6"x12" long rafters at 4.5"o.c., screwed to 1/2" Structural I plywood.



Mr. Rick Gentry  
**Quickscrews International Corporation**  
QuickBOLT Load Testing  
June 3, 2016

Project Number 1160414C

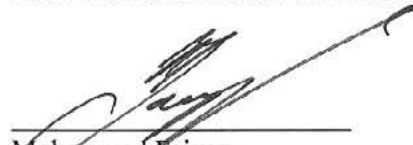
The bolts were driven at right angle (in a 3/16"Ø pilot hole) on to the 2" face of the middle rafter. Samples were rigidly attached to the testing machine and a shear load was applied to the QuickBOLT at the furthest end. The samples were loaded parallel to rafter at a constant rate of axial deformation of 0.1 in. /min. without shock until the bolt was bent.

Based on the above testing, the average maximum lateral resistance of the 5/16"Øx7"QuickBOLT attached to a 2"x6" Douglas Fir rafter was determined to be 1273 lbs. Test setup and mode of failure are provided in Appendix B. The specific gravity and moisture content of the rafter was tested in accordance with ASTM D2395, Method A (oven-dry). Detailed results are provided in Table IV.

If you have any questions regarding the above, please do not hesitate to call the undersigned.

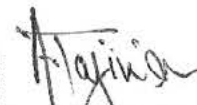
Respectfully Submitted,

**APPLIED MATERIALS & ENGINEERING, INC.**

  
Mohammed Faiyaz  
Laboratory Manager



**Reviewed by:**

  
Armen Tajirian, Ph.D., P.E.  
Principal

**TABLE I**  
**ASTM D1761**  
**5/16"Øx7" (#15685, #17670) QUICKBOLT WITHDRAWAL RESISTANCE**  
**PROJECT NUMBER 1160414C**

| TEST<br>NUMBER | MAXIMUM<br>WITHDRAWAL<br>LOAD (lbs) | MODE OF<br>FAILURE | SPECIFIC<br>GRAVITY | MOISTURE<br>CONTENT (%) |
|----------------|-------------------------------------|--------------------|---------------------|-------------------------|
| 338            | 2525                                | Bolt pull-out      | 0.360               | 23.2                    |
| 340            | 3177                                | Bolt pull-out      | 0.354               | 19.2                    |
| 341            | 2539                                | Bolt pull-out      | 0.385               | 20.4                    |
| <b>AVERAGE</b> | <b>2747</b>                         | <b>..</b>          | <b>0.366</b>        | <b>20.9</b>             |

**TABLE IV**

**5/16"Øx7" (#15685, #17670) QUICKBOLT LATERAL RESISTANCE**

**PROJECT NUMBER 1160414C**

| <b>TEST<br/>NUMBER</b> | <b>MAXIMUM<br/>LATERAL<br/>LOAD (lbs)</b> | <b>MODE OF<br/>FAILURE</b> | <b>SPECIFIC<br/>GRAVITY</b> | <b>MOISTURE<br/>CONTENT (%)</b> |
|------------------------|-------------------------------------------|----------------------------|-----------------------------|---------------------------------|
| 342                    | 1381                                      | Bent bolt                  | 0.373                       | 13.1                            |
| 343                    | 1095                                      | Bent bolt                  | 0.422                       | 13.9                            |
| 344                    | 1343                                      | Bent bolt                  | 0.342                       | 13.3                            |
| <b>AVERAGE</b>         | <b>1273</b>                               | <b>..</b>                  | <b>0.379</b>                | <b>13.4</b>                     |

# CHEMLINK COMPATIBILITY



February 15, 2023

ATTN: Rick Gentry, Executive VP

QuickBolt

5830 Las Positas Blvd.

Livermore, California 94551

Subject: Product compatibility:

This letter is regarding the compatibility of the ChemLink M-1® Universal Adhesive and Sealant with the Microflashing® by QuickBolt. My testing indicated that there are no known compatibilities issues with Microflashings® and M-1® when they are used as directed. Acceptable adhesion was achieved within seven days of application. The M-1® adhesive / sealant was applied at 70° fahrenheit and 50% percent relative humidity.

All surfaces should be clean, dry, and free of all contaminates. Use isopropyl alcohol to prepare surfaces. Do not use mineral spirits or xylene.

Thank you,

Rick Berthiaume

Technical Services Manager

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353 E LYONS STREET SCHOOLCRAFT, MICHIGAN 48087 PH 268.879.4440 TOLL FREE 800.826.1681 FAX 268.879.4448 WWW.CHEMLINK.COM