

**17566**  
17567, 17640, 17641

# ALL STONE COATED STEEL ROOF HOOK FOR SIDE MOUNT RAILS; WIDE BASE; ADJUSTABLE



A DIVISION OF QUICKSCREWS INTERNATIONAL CORP

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FOR WESTLAKE / UNIFIED STEEL™

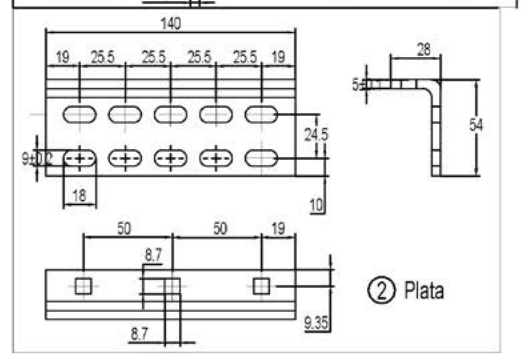
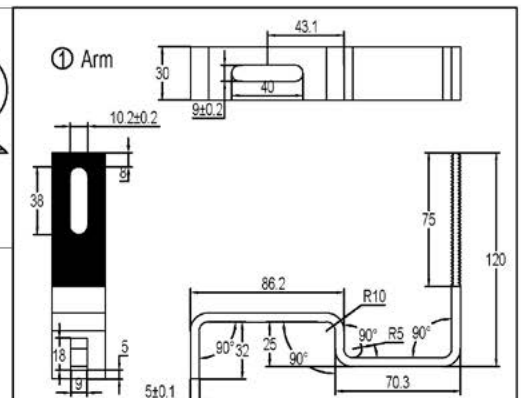
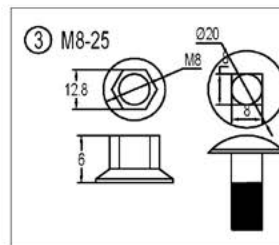
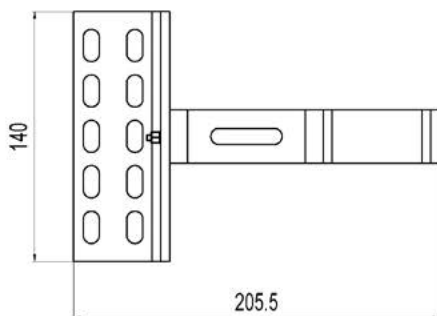
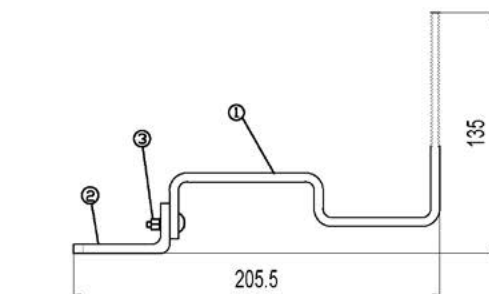
# SPEC SHEET

Part #	Box Quantity	Screw Size
17566	10 Hooks	N/A
17567	1 Hook	N/A
17640	10 Hooks; 20 Screws	5/16" x 3"
17641	1 Hook; 2 Screws	5/16" x 3"



Hook Material: Stainless Steel (SUS304)

Hook Finish: Sandblasted



Adjustability Range: 32.5mm - 45mm

Part #	Box QTY
17566	10 Hooks
17567	1 Hook
17640	10 Hooks, 20 5/16x3" Mounting Screws
17641	1 Hook, 2 5/16x3" Mounting Screws

Tolerance Range	Tolerance	mm	Design	Scale	Quantity
6-30	±0.2		Drawing		
31-120	±0.3		Confirm		
121-400	±0.4		Verify		
401-1000	±0.5				



## CERTIFICATE OF COMPLIANCE

**Certificate Number** E493748  
**Report Reference** E493748-20170817  
**Date** 2023-April-07

**Issued to:** QuickBOLT a Division of Quickscrews International Corp  
5830 Las Positas Rd  
Livermore CA, 94551 US

**This is to certify that  
representative samples of**

MOUNTING SYSTEMS, MOUNTING DEVICES, CLAMPING  
DEVICES AND GROUND LUGS FOR USE WITH  
PHOTOVOLTAIC MODULES AND PANELS - COMPONENT  
See Addendum Page for Product Designation(s).

Have been evaluated by UL in accordance with the component  
requirements in the Standard(s) indicated on this Certificate. UL  
Recognized components are incomplete in certain constructional  
features or restricted in performance capabilities and are  
intended for installation in complete equipment submitted for  
investigation to UL LLC.

**Standard(s) for Safety:** UL 2703, Mounting systems, mounting devices,  
clamping/retention devices, and ground lugs for use with flat-  
plate photovoltaic modules and panels-.

**Additional Information:** See the UL Online Certifications Directory at  
<https://iq.ulprospector.com> for additional information

This Certificate of Compliance indicates that representative samples of the product described in the certification  
report have met the requirements for UL certification. It does not provide authorization to apply the UL  
Recognized Component Mark. Only the Authorization Page that references the Follow-Up Services Procedure  
for ongoing surveillance provides authorization to apply the UL Mark.

Only those products bearing the UL Recognized Component Mark should be considered as being UL Certified  
and covered under UL's Follow-Up Services.

Look for the UL Recognized Component Mark on the product.

*Deborah Jennings-Conner*

Deborah Jennings-Conner, VP Regulatory Services

UL LLC

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contact a local UL Customer Service Representative at <http://ul.com/aboutul/locations/>



# CERTIFICATE OF COMPLIANCE

**Certificate Number** E493748  
**Report Reference** E493748-20170817  
**Date** 2023-April-07

This is to certify that representative samples of the product as specified on this certificate were tested according to the current UL requirements

## Models:

USR – Component, Roof Mounting Hook Units, Models 15891 15893 15987 16000 16317 16318 16319 16320 16988 16990 16991 16993 17508 17509 17510 17511 17512 17513 17514 17515 17516 17517 17518 17519 17520 17521 17522 17523 17524 17525 17526 17527 17536 17537 17538 17539 17540 17541 17542 17543 17544 17545 17546 17547 17548 17549 17550 17551 17552 17553 17554 17555 17556 17558 17559 17560 17566 17567 17568 17569 17570 17571 17572 17573 17574 17575 17576 17577 17578 17579 17580 17585 17586 17587 17588 17589 17592 17596 17597 17598 17599 17600 17601 17606 17607 17608 17609 17610 17611 17612 17613 17614 17615 17616 17617 17618 17620 17621 17622 17623 17624 17625 17626 17627 17628 17629 17630 17631 17632 17633 17636 17637 17638 17639 17640 17641 17642 17643 17646 17647 17648 17649 17650 17651 17652 17653 17654 17659 17664 17667 17669 17670 17671 17672 17673 17678 17679 17680 17681 17686 17687 17688 17689 17700 17701 17702 17703 17704 17705 17706 17707 17708 17709 17710 17711 17712 17717 17718 17750 17751 17752 17753 17759 15891-10 15891BLK-10 15987A 15987B 17667SS 17672SS 17680SS 17688SS 17713SS 17720 17721SS 17723 17724SS 17726 17727SS 17729 17730SS 15894SS 15891SS 15987BSS 17660 17661 17662 17663 17747 17748

*Deborah Jennings-Conner*

Deborah Jennings-Conner, VP Regulatory Services

UL LLC

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# INSTALL INSTRUCTIONS



1

## RECOMMENDED MATERIALS

- Rafter locator
- Chalk or crayon
- Drill Bit
- Sealant compatible with roofing materials



1



2

## INSTALLATION INSTRUCTIONS

1. Remove the tiles from the install area
2. Locate and mark the rafters
3. Place the mount and predrill holes
4. Fill the predrilled holes with sealant
5. Drive the Mounting Screws
6. Place the tiles back over the roof mount



2



3

## ADJUSTABLE HOOKS

- Adjust the mount as needed either before or after installation
- The ideal location for the mount on Curved Tiles is over the valley of the tile to minimize drainage



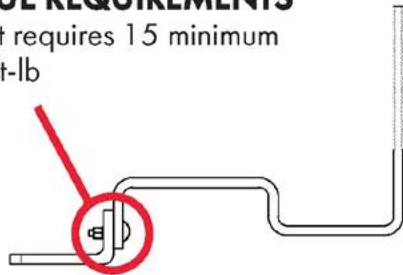
3



4

## TORQUE REQUIREMENTS

M8 Bolt requires 15 minimum torque ft-lb



4



5



5



6



6



PN 17566



# BUILDING CODE LETTER



March 22<sup>nd</sup>, 2023

To whom this may concern,

QuickBOLT is committed to excellence. The parts tested are durable goods, meaning the material composition and detailed specifications of the parts do not change. Therefore, all stamps are current. Any part tested will have the same results no matter what year the tests are performed. All testing and reports are current and valid with 2022 CBC standards.

SolarRoofHook is the previous name of QuickBOLT. Any test result referencing SolarRoofHook is referring to a QuickBOLT product.

All our parts were tested by a third-party test facility, in possession of a current engineering license for the state where the tests were performed for the following.

1. Uplift test
2. Downward load test
3. Lateral Test – Asphalt Mounts, and Metal Mounts only
4. ASTM E2440 and ASTM E330 Waterproof Tests - QuickBOLT only

The following is an excerpt from:

CALIFORNIA BOARD FOR PROFESSIONAL ENGINEERS AND LAND SURVEYORS  
guide to Engineering & Land Surveying for City and County Officials  
Page 12, Line 27

**27. If the license has expired between the time the engineering documents were prepared and the time when the local agency's review is performed, do the documents need to be re-sealed by a licensee with a current license? (B&P Code §§ 6733, 6735, 6735.3, 6735.4)**

**As long as the license was current at the time the engineering documents were prepared, the documents do not need to be re-sealed prior to review by the local agency. However, any changes (updates or modifications) to the documents that are made following the review by the local agency would have to be prepared by a licensed engineer with a current license and those changes would have to be signed and sealed.**

We trust the information provided will resolve any request for the test reports submitted to have a stamp from the current year.

Regards,

Rick Gentry  
Executive Vice President

# ENGINEERING REPORT



APPLIED MATERIALS & ENGINEERING, INC.

980 41<sup>st</sup> Street  
Oakland, CA 94608

Tel: (510) 420-8190  
FAX: (510) 420-8186  
e-mail: [info@appmateng.com](mailto:info@appmateng.com)

April 14, 2022

Project No.: 1220244C

Mr. Rick Gentry  
**Quickscrews International**  
5830 Las Posita Road  
Livermore, CA 94551

Email: [RGentry@quickscrews.com](mailto:RGentry@quickscrews.com)

Subject: PV Mount Low Profile L- Foot (Parts #17566, 17567, 17640, 17641)  
Laboratory Load Testing

Dear Mr. Gentry:

As requested, Applied Materials & Engineering, Inc. (AME) has completed load-testing the PV Mount L- Foot Part #17566. The purpose of our testing was to evaluate the tensile (uplift) and compression load capacity of the PV Mount L-Foot attached to 1/2" OSB.

## **SAMPLE DESCRIPTION**

Mockup samples were delivered to our laboratory. Mockup configuration consisted of three 12" long rafters at 6" o.c., screwed to 1/2" OSB.

Two 5/16" Ø x 3" QuickBOLT (P #HWH-T17, 16988) screws were screwed through the low-profile L-foot, an umbrella washer, and then through the OSB. Details of the mount are provided in Appendix A.

## **TEST PROCEDURES & RESULTS**

### **1. Compression Load Test**

A total of three tests were conducted for compression load capacity using a United Universal testing machine. Samples were rigidly attached to the testing machine and an uplift (tensile) load was applied to the mount. The samples were loaded in tension at a constant rate of axial deformation of 0.05 in. /min. without shock until failure occurred; displacement at maximum load was recorded.

Based on the above testing, the average maximum uplift load of the attached to 1/2" OSB was determined to be 1622 lbf. Detailed results are provided in Table I; load deflection curves are attached. Test setup and mode of failure are provided in Appendix B.



Mr. Rick Gentry

**Quickscrews International**

PV Mount Low Profile L- Foot (Parts #17566, 17567, 17640, 17641) Laboratory Load Testing

April 14, 2022

The specific gravity and moisture content of the rafters were tested in accordance with ASTM D2395, Method A (oven-dry). The average specific gravity of the three samples were determined to be 0.398.

2. Tensile (Uplift) Load Test

A total of three tests were conducted for tensile (uplift) load capacity using a United Universal testing machine. Samples were rigidly attached to the testing machine and an uplift (tensile) load was applied to the mount. The samples were loaded in tension at a constant rate of axial deformation of 0.05 in. /min. without shock until failure occurred; displacement at maximum load was recorded.

Based on the above testing, the average maximum uplift load of the L- Foot attached to 1/2" OSB was determined to be 818 lbf. Detailed results are provided in Table I; load deflection curves are attached. Test setup and mode of failure are provided in Appendix B.

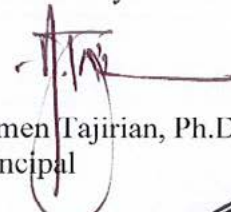
The specific gravity and moisture content of the rafters were tested in accordance with ASTM D2395, Method A (oven-dry). The average specific gravity of the three samples were determined to be 0.417.

Respectfully Submitted,

**APPLIED MATERIALS & ENGINEERING, INC.**

  
Ryan King  
Lab Supervisor

Reviewed by:

  
Armen Tajirian, Ph.D., P.E.  
Principal



**TABLE I**

**COMPRESSION TEST RESULTS**

**PV MOUNT LOW PROFILE L-FOOT LABORATORY LOAD TESTING**

**PARTS #17566, 17567, 17640, 17641**

**PROJECT NUMBER 1220244C**

<b>Test No.</b>	<b>Maximum Uplift Load (lbs)</b>	<b>Displacement At Maximum Load (in.)</b>	<b>Mode of Failure</b>	<b>Test Rafter Specific Gravity</b>
7188	1807	0.70	Bent L-Foot	0.426
7189	1966	0.52	Bent L-Foot	0.407
7190	1092	0.71	Bent L-Foot	0.362
<b>Average</b>	<b>1622</b>	<b>0.64</b>	<b>..</b>	<b>0.398</b>



## Compression Testing

Specimen ID C1

Test Number 7188

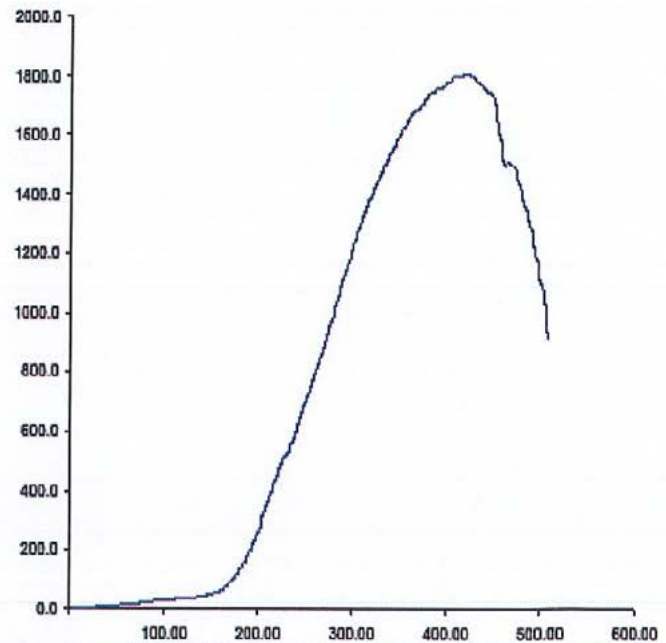
Report Number 1435

Test Date 4/7/2022 12:16:02 PM

Test Results	
Peak Force (lbs)	1,607.06
Deflection @ Break (in)	0.70

Testing Machine SMART Tester
Load Cell S/N (TV1114620), Units (LBS ) 33721
Preload Value ( -Lbs ) 1
Crosshead Speed ( Inches / min ) or Rate
Extension or Position Measured by EZ 2-1 ( 5549 )

Force (-Lbs) vs Extension (-Inches)



By: \_\_\_\_\_ Date: \_\_\_\_\_

Customer Name	Quickbolt	Project Number	1220244C	Operator	J.Padilla
Sample Type	PV Testing				
Date Tested	4/7/22	Date Received			

Template No 121	12-Apr-22
Applied Materials & Engineering	

Applied Materials & Engineering 580 41st. Street Oakland, CA 94542 Tel FAX





## Compression Testing

Specimen ID C2  
 Test Number 7189  
 Report Number 1435  
 Test Date 4/7/2022 1:03:41 PM

### Test Results

Peak Force (lbs) 1,966.18  
 Deflection @ Break (in) 0.52

Testing Machine SMART Tester  
 Load Cell S/N (TV1114620), Units (LBS) 33721  
 Preload Value (-Lbs) 1  
 Crosshead Speed (Inches / min) or Rate  
 Extension or Position Measured by EZ .2-1 (5549)

By : \_\_\_\_\_ Date : \_\_\_\_\_

Customer Name Quikbolt  
 Sample Type PV Testing  
 Date Tested 4/7/22

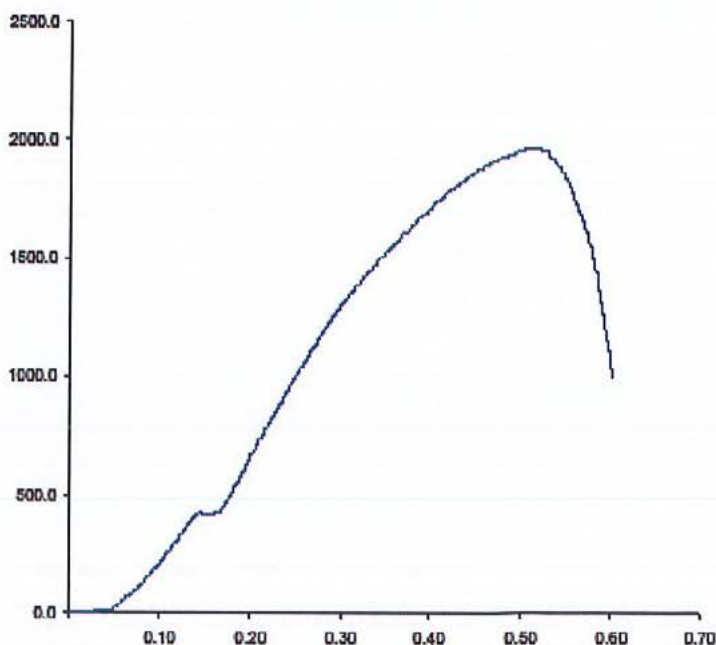
Project Number 1220244C

Operator J.Padilla

Date Received

Template No 121 12-Apr-22  
 Applied Materials & Engineering

Force (-Lbs) vs Extension (-Inches)



Applied Materials & Engineering 580 41st. Street Oakland, CA 94542 Tel FAX



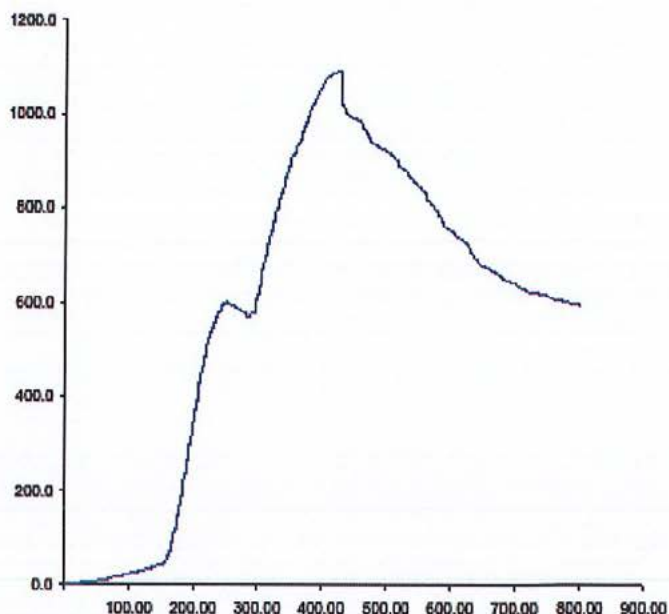
# Compression Testing

Specimen ID C3  
 Test Number 7190  
 Report Number 1435  
 Test Date 4/7/2022 1:28:00 PM

Test Results	
Peak Force (lbs)	1,092.14
Deflection @ Break (in)	0.71

Testing Machine SMART Tester	
Load Cell S/N (TV1114620), Units (LBS )	33721
Preload Value (-Lbs )	1
Crosshead Speed (Inches / min ) or Rate	
Extension or Position Measured by	EZ .2-1 ( 5549 )

Force (-Lbs) vs Extension (-Inches)



By : \_\_\_\_\_ Date : \_\_\_\_\_

Customer Name Quickbolt	Project Number 1220244C	Operator J.Padilla
Sample Type PV Testing		
Date Tested 4/7/22	Date Received	

Template No 121	12-Apr-22
Applied Materials & Engineering	

Applied Materials & Engineering 580 41st. Street Oakland, CA 94542 Tel FAX

**TABLE II**

**TENSILE (UPLIFT) LOAD TEST RESULTS**

**PV MOUNT LOW PROFILE L-FOOT LABORATORY LOAD TESTING**

**PARTS #17566, 17567, 17640, 17641**

**PROJECT NUMBER 1220244C**

<b>Test No.</b>	<b>Maximum Uplift Load (lbs)</b>	<b>Displacement At Maximum Load (in.)</b>	<b>Mode of Failure</b>	<b>Test Rafter Specific Gravity</b>
7172	747	-0.16	Bent L-Foot	0.453
7174	873	-0.02	Bent L-Foot	0.432
7187	834	-0.02	Bent L-Foot	0.365
<b>Average</b>	<b>818</b>	<b>-0.07</b>	<b>..</b>	<b>0.417</b>





APPLIED MATERIALS & ENGINEERING, INC.

## Tensile Test - XHD Control

Specimen ID T1

Test Number 7172

Report Number 1432

Test Date 4/6/2022 2:49:03 PM

### Test Results

Deflection at Peak (Inches) -0.16  
Tensile (lbs) 747

### Testing Machine SMART Tester

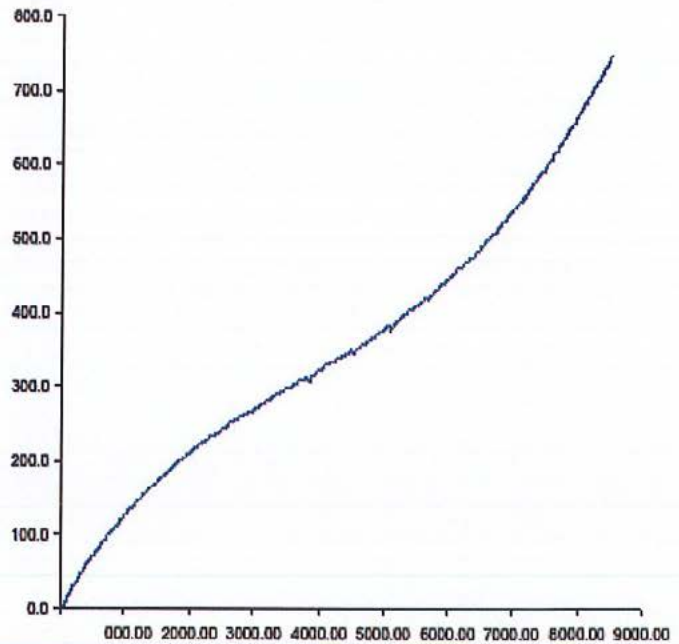
Load Cell S/N (TV1114520), Units (LBS) 33721

Preload Value (Lbs) 1

Crosshead Speed (Inches / min ) or Rate

Extension or Position Measured by MC150 ( 50877384\_2 )

Force (Lbs) vs Time (Seconds)



By : \_\_\_\_\_ Date : \_\_\_\_\_

Project Name Quickbolt

Project Number

Operator J.Padilla

Sample Date 4/1/22

Template No 7 12-Apr-22

Applied Materials & Engineering

Applied Materials & Engineering 560 41st. Street Oakland, CA 94642 Tel FAX



APPLIED MATERIALS & ENGINEERING, INC.

### Tensile Test - XHD Control

Specimen ID T2

Test Number 7174

Report Number 1432

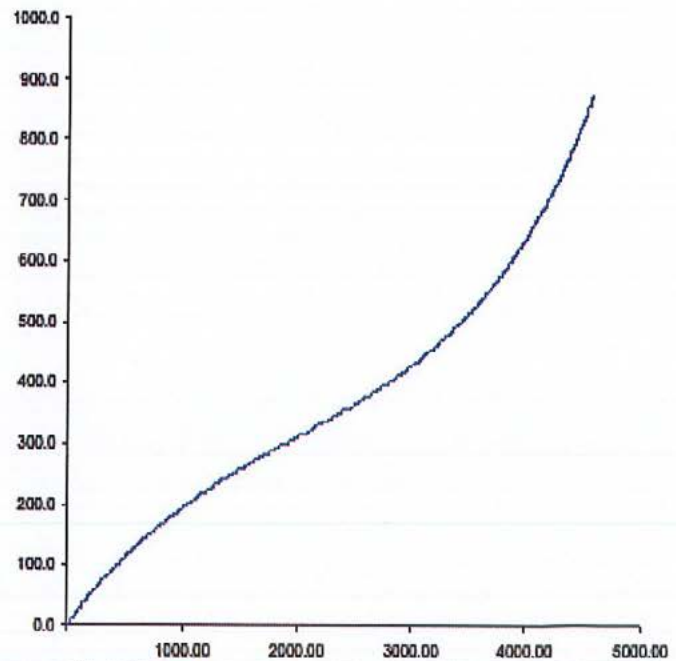
Test Date 4/6/2022 4:09:15 PM

#### Test Results

Deflection at Peak (inches) -0.02  
Tensile (lbs) 673

Testing Machine SMART Tester  
Load Cell S/N (TV1114620), Units (LBS) 33721  
Preload Value (Lbs) 1  
Crosshead Speed (Inches / min) or Rate  
Extension or Position Measured by MC150 (50677384\_2)

Force (Lbs) vs Extension (%)



By : \_\_\_\_\_ Date : \_\_\_\_\_

Project Name Quickbolt

Project Number

Operator J.Padilla

Sample Date 4/1/22

Template No 7 12-Apr-22

Applied Materials & Engineering

Applied Materials & Engineering 560 41st Street Oakland, CA 94642 Tel FAX



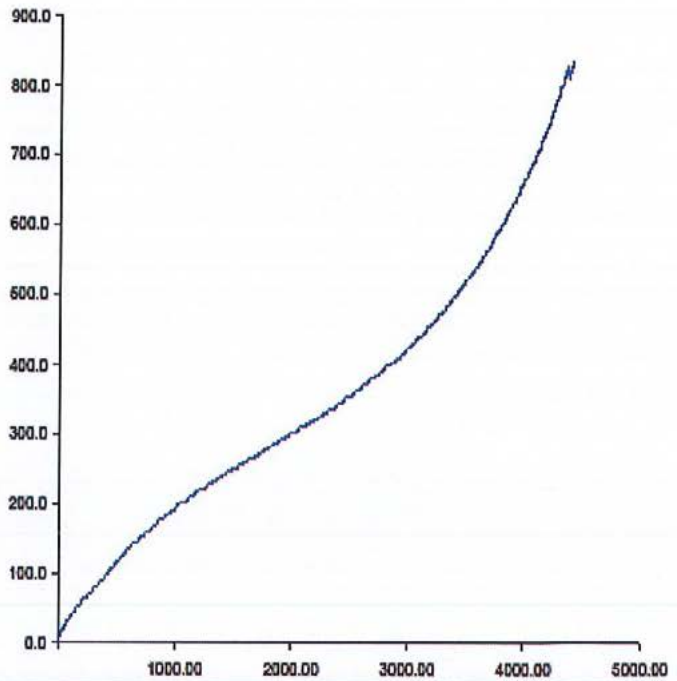
# Tensile Test - XHD Control

Specimen ID T3  
 Test Number 7187  
 Report Number 1432  
 Test Date 4/7/2022 12:01:47 PM

Test Results	
Deflection at Peak (inches)	-0.02
Tensile (lbs)	834

Testing Machine SMART Tester	
Load Cell S/N (TV1114620), Units (LBS)	33721
Preload Value (Lbs)	1
Crosshead Speed (Inches / min ) or Rate	
Extension or Position Measured by	MC150 ( 60877384_2 )

Force (Lbs) vs Extension (%)



By : \_\_\_\_\_ Date : \_\_\_\_\_

Project Name Quickbolt	Project Number	Operator J.Padilla
	Sample Date 4/1/22	

Template No 7	12-Apr-22
Applied Materials & Engineering	

Applied Materials & Engineering 980 41st. Street Oakland, CA 94542 Tel FAX



# APPENDIX B

## COMPRESSION TEST SETUP

### PV MOUNT LOW PROFILE L-FOOT LABORATORY LOAD TESTING

PARTS #17566, 17567, 17640, 17641

PROJECT NUMBER 1220244C

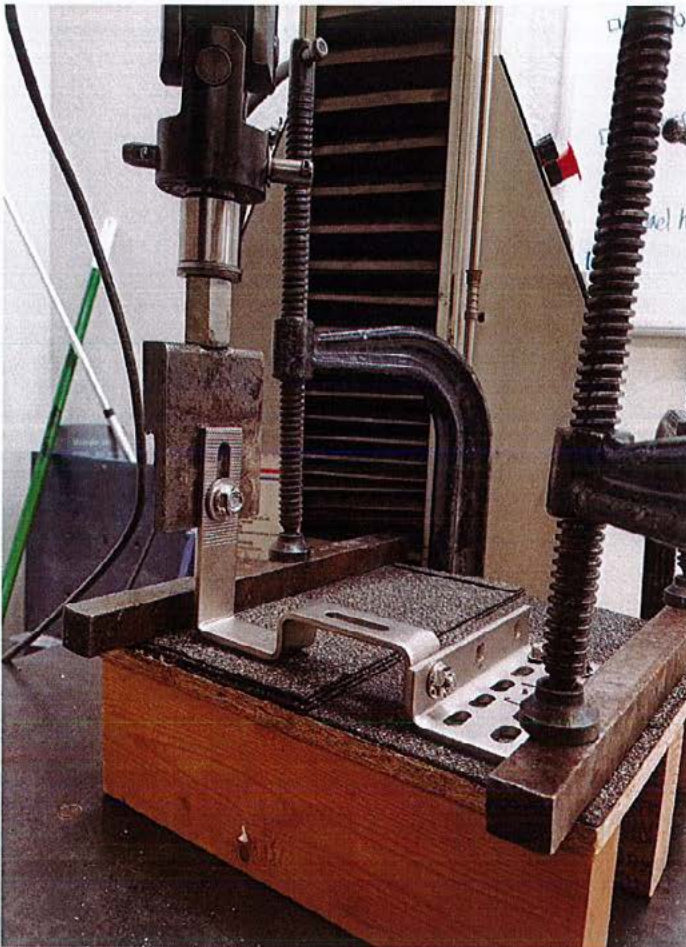


Figure 1a. Test set up.

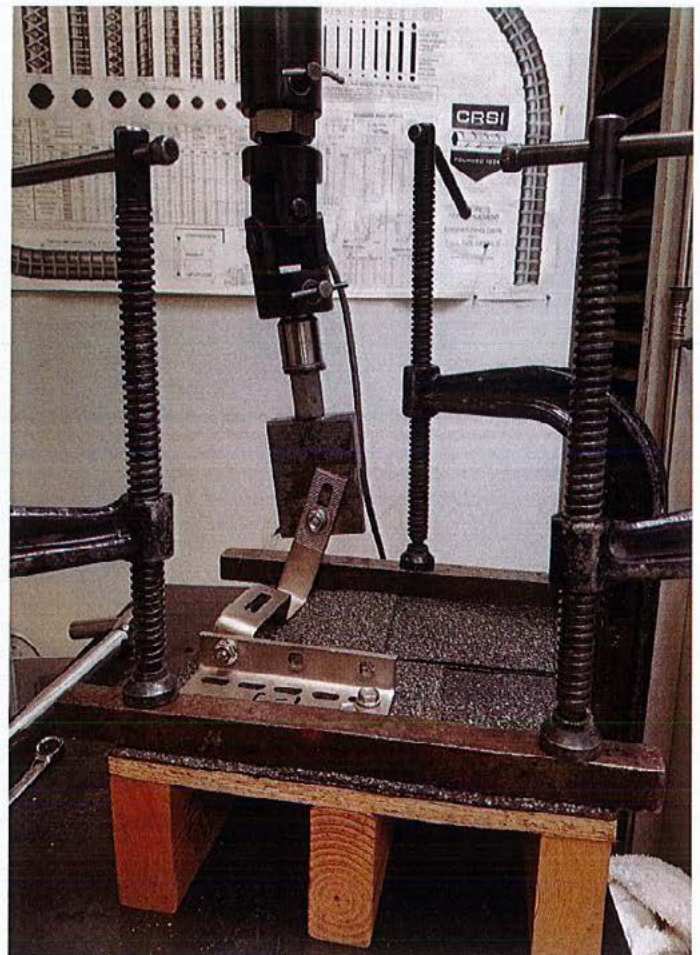


Figure 1b. Typical failure mode.

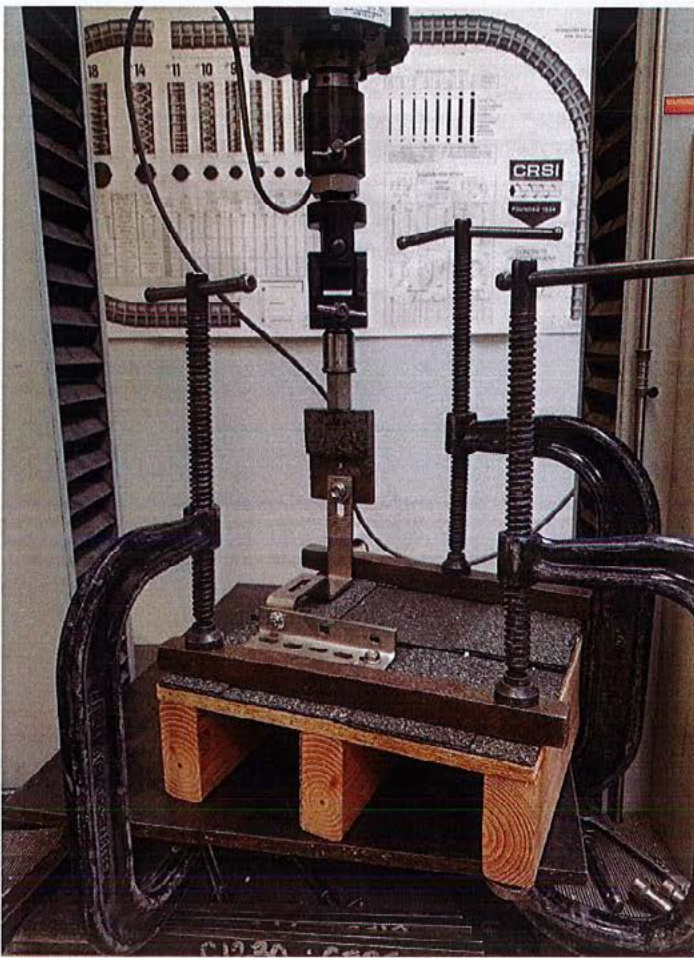


**TENSILE LOAD TEST SETUP**

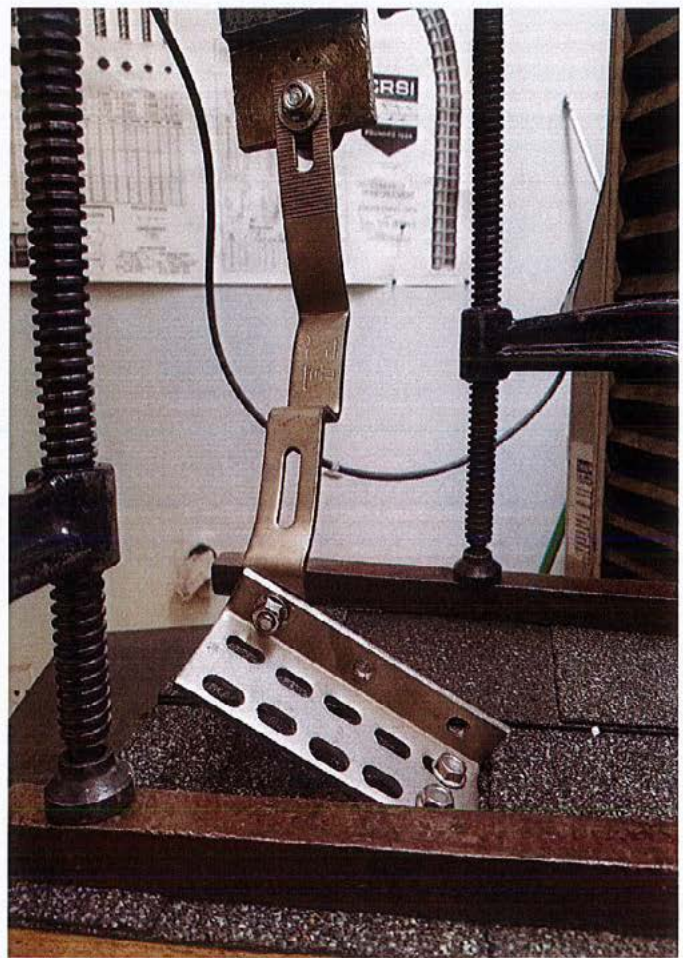
**PV MOUNT LOW PROFILE L-FOOT LABORATORY LOAD TESTING**

**PARTS #17566, 17567, 17640, 17641**

**PROJECT NUMBER 1220244C**



**Figure 2a. Test set up.**



**Figure 2b. Typical failure mode.**

# COMPATIBILITY LETTER



2801 Post Oak, Suite 600  
Houston, TX 77056

T. 800.669.8453  
WestlakeRoyalRoofing.com

August 17, 2022

To Our Valued Customers:

In regard to the Solar Roof Hooks that are manufactured by QuickBOLT, the product was developed and manufactured to meet the design needs and compatibility with our \*Unified Steel™ stone coated roofing system and as such, should be deemed to be fully useable in the designated fashion prescribed by Unified Steel™, Westlake Royal Roofing Solutions and QuickBOLT.

Sincerely,

*Rob Anderson*

Robin Anderson  
Technical & Strategy Development Manager

*\*Compatible with the following Unified Steel™ panel profiles – PINE-CREST Shake, COTTAGE Shingle, PACIFIC Tile, BARREL-VAULT Tile, & GRANITE-RIDGE Shingle*

